## PADMASHREE KRUTARTHA ACHARYA INSTITUTE OF ENGINEERING & TECHNOLOGY, BARGARH



## <u>LESSON PLAN</u> Session-2024-2025

Semester:6<sup>th</sup>

Discipline: Metallurgical engineering

Subject: MECHANICAL METALLURGY (Th-02)

Name of the Teaching Faculty: Mr. Sunil kumar mahakud

Wee	k Class D	Theory / Practical Topics
1	1	Introduction to mechanical metallurgy
	2	Dislocation, types, its basic behavior & role in deformation.
	3	Dislocation in various crystals
	4	Source of dislocation , Twinning & deformation.
	5	Slip & Deformation
	6	Introduction to Deformation of metals.
	7	Explain the elastic & plastic behaviour of metals.
	В	Explain yielding criteria.
9		Derive critically resolved shear stress.
10	0	Explain deformation of polycrystalline aggregates
11		Introduction Strengthening mechanism
12		Explain strengthening mechanism

Semester From Date : <u>04-02-2025</u> To Date: <u>17-05-2025</u>

No. of Weeks : \_\_\_\_\_\_\_\_\_

Week	Class Day	Theory /Practical Topics
7	25	State the advantages and disadvantages of hot and cold working
	26	Introduction to Recovery,
	27	Introduction to recrystallization
	28	Explain grain growth
В	29	Recovery
	30	Recrystallization
3	31	Grain growth
3	32	Class test-2 (20min) Rolling:
3	3	Explain principles of rolling
3:	4	Compare between hot rolling and cold rolling
	5	Explain the types of roll pass-open pass and box pass.
	; <u> </u>	State different types of rolling detects and their control

Semester From Date : <u>04-02-2025</u> To Date: <u>17-05-2025</u> No. of Weeks : <u>15</u>

Week	Class Day	Theory /Practical Topics
ļ	13	Describe the role of grain boundary in strengthening
	14	Define Hall Petch equation
	15	Describe yield point phenomenon.
	16	Explain strain-aging
5	17	Explain solid solution strengthening from fine particles
	18	Describe fiber strengthening
	19	Describe martensitic strengthening
	20	Explain strain hardening
6	21	Describe Bauschinger's effect.
	22	Class test-1 (20min) , Introduction to Fundamentals of Metal working
	23	Classify different metal working process.
	24	Explain hot working and cold working of metals and alloys

Week	Class Da	Theory / Practical Topics
13	49	Describe the clamants
		Describe the elementary concept of deep drawing
	50	Explain different d
		Explain different sheet metal forming - bending shearing aid blanking
	51	Question answer -2020
	52	Question answer -2021
14	53	Question answer -2022
		question answer -2022
	54	Question answer -2023
	55	Question answer -2024
	56	Similar test -1
	57	Similar test -2
	58	Similar test -3
	9 [	Poubt class
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	-	oubt class

Semester From Date :<u>04-02-2025</u> To Date: <u>17-05-2025</u>

No. of Weeks : 15

Class Day	Theory / Prostical Tax:
	meory / Practical Topics
	Introduction to Forging
38	Explain types of forging process
39	Describe the properties of forged products
40	Explain the defects of forged products and their control
41	Introduction to Extrusion
42	Explain the elementary principle of extrusion
43	Classify the defects in extruded product
44	Explain the manufacturing of seamless pipes
45	Class test-3 (20min) Introduction to Wire drawing
46	Explain the elementary principle of wire drawing
47	Classify the defects of wire drawing
48	Introduction to Forming methods
	37 38 39 40 41 42 43 44 45